



## RENIA - Proto-Colle =S= Superglue

Technical Datasheet 810.000-0814

### BASIS:

Specially modified Cyano-Acrylic-Acid-Ester-based adhesive for bonding all materials around shoes, O-rings, rubber, EPDM, etc. Low viscosity.

### MATERIALS:

All materials used for repairing shoes like rubber, EVA, TR, PUR etc. can be bonded within seconds. Also suitable for bonding EPDM, O-rings etc.

### INSTRUCTIONS:

Grind or cut materials like rubber, PVC, EPDM, or clean with acetone. Put a few drops on only one side. PUR has to be dried before application of the adhesive to avoid polymerization. Bring pieces together within a few seconds.

### OPEN ASSEMBLY TIME:

Up to 30 seconds. When air humidity is too low, put a wet sponge next to your working place.

### PRESSURE:

Press about 10 seconds by hand.

### HIGHLIGHTS:

Because of the fast crystallization and the high initial power of ProtoColle =S= it is possible to handle the bonded pieces without delay. The heat resistance is high enough to trim or buffer the sole or heel. The glue-power increases continuously during the first hour.

### SHELF-LIFE:

Minimum 6 months at 20 °C; 12 months at 3-6 °C in the fridge;  
unlimited in the deep freezer at -18°C even after bottle has been opened.

### THINNER:

Not applicable

### CLEANING:

Clean immediately with acetone or water.

### LABELLING:

VbF : over 55°C  
GGVSE : not hazardous

**Danger! Bonds skin and eye lids within seconds. Keep out of the reach of children. Avoid contact with skin and eyes. Irritant to skin and eyes. Contact doctor immediately!**

### PACKAGES:

Number	Package	Net-Contents	Units per box
810720	20 ml – bottle	20 g = 20 ml	30 bottles
810725	50 ml – bottle	50 g = 50 ml	20 bottles